

DT1313

Disc Termination

Description

DT1313 is a silver termination material designed for use on NTC Thermistors. It is supplied with a screen printing rheology suitable for 165-250 mesh screens. DT1313 exhibits high adhesion with both low and high temperature solders. It gives excellent resistance stability after solder and lead attachment.

Typical Properties

Viscosity	80 – 120 kcps, Brookfield HBT, SC4-14 spindle & 6R utility cup @ 10 rpm, 25°C
Solids	84.0 ± 1.0%

Key Features

- Custom formulated for NTC bodies Excellent adhesion and solderability Screen printable



DT1313

Disc Termination

Recommended Processing Guide

Drying Temperature	150°C for 10 minutes
Process Temperature (TDS)	700°C peak temperature Dwell time of 2-3 minutes
Recommended Thinner	Heraeus RV-372

Americas

Phone +1 610 825 6050

electronics.americas@heraeus.com

Asia Pacific

Phone +65 6571 7649

electronics.apac@heraeus.com

China

Phone +86 53 5815 9601

electronics.china@heraeus.com

Europe, Middle East and Africa

Phone +49 6181 35 4370

electronics.emea@heraeus.com

The descriptions and engineering data shown here have been compiled by Heraeus using commonly accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infringement resulting from its use (unless this is contractually and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for particular application. The Heraeus logo and Heraeus, figurative mark are trademarks or registered trademarks of Heraeus Holding GmbH or its affiliates. All rights reserved.

DT1313

Disc Termination

Warranty

Material guaranteed to meet specifications for 6 months from date of manufacturing with proper storage.

Storage

Store in a dry location at 5 – 25°C. DO NOT REFRIGERATE. Allow paste to come to room temperature prior to opening. Spatulate well before using, as settling may occur during storage.

Americas

Phone +1 610 825 6050

electronics.americas@heraeus.com

Asia Pacific

Phone +65 6571 7649

electronics.apac@heraeus.com

China

Phone +86 53 5815 9601

electronics.china@heraeus.com

Europe, Middle East and Africa

Phone +49 6181 35 4370

electronics.emea@heraeus.com

The descriptions and engineering data shown here have been compiled by Heraeus using commonly accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infringement resulting from its use (unless this is contractually and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for particular application. The Heraeus logo and Heraeus, figurative mark are trademarks or registered trademarks of Heraeus Holding GmbH or its affiliates. All rights reserved.