

## CL80-8715

### End Termination

#### Description

CL80-8715 is a low temperature plateable Ag End Termination. CL80-8715 has excellent adhesion to a variety of ceramic compositions when fired at  $\leq 600$  °C. This material is supplied with a rheology suitable for automatic dipping machines.

#### Key Features

- Nickel Plateable
- Firing temperature less than 600 °C
- Machine dipplable

#### Typical Properties

Viscosity	40-70 Kcps Brookfield RVT SC4-14 spindle, 6R utility cup at 10 rpm, 25 °C
Alloy Ratio	100
Metal	Ag

#### Recommended Processing Guide

Process Temperature (TDS)	525-600 °C peak temperature. Dwell time of 1-2 minutes at peak.
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