Heraeus

## C4003

# Conductor

#### **Description**

C4003 is a 3/1 Ag/Pd thick film conductor material that isboth solderable and heavy gauge aluminum wirebondable. This product was developed for use in harsh environments, such as under-the-hood automotiveapplications.

#### **Key Features**

- Excellent solderability
- High aged adhesion
- Good AI wire bond adhesion (initial and aged)
- Good thermal cycled and autoclave adhesion



This picture does not show the packaging of C4003 and is solely intended for illustration purposes. The products are available in different packaging configurations and may change over time. Please refer to the latest safety data sheets for safety-relevant pictograms.

Typical Properties	
Viscosity	150-200 Kcps, Brookfield HBTSC4-14 spindle and 6R cup at 10 rpm, 25 °C
Solids	82.2 ± 1 %
Alloy Ratio	03:01
Coverage	100 cm2/gm at 12 um fired film thickness
Metal	AgPd
Color	Dark Grey

### **Recommended Processing Guide**

File Name: TDS\_Conductors\_C4003 Document Number: HET32143-0223-1

Process Temperature (TDS)	Fire at 850 °C peak temperature 10 minutes at peak temperature. Dwell time of 10 minutes at peak.
Film Thickness	10-14 um

Heraeus

## C4003

Conductor

### Warranty

6 months

Americas

Phone +1 610 825 6050

electronics.americas@heraeus.com

Asia Pacific

Phone +65 6571 7649 electronics.apac@heraeus.com China

Phone +86 53 5815 9601 electronics.china@heraeus.com

Europe, Middle East and Africa

Phone +49 6181 35 4370 electronics.emea@heraeus.com

The descriptions and engineering data shown here have been compiled by Heraeus using commonly accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infringement resulting from its use (unless this is contractually and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for particular application. The Heraeus logo and Heraeus, figurative mark are trademarks or registered trademarks of Heraeus Holding GmbH or its affiliates. All rights reserved.

File Name: TDS\_Conductors\_C4003 Document Number: HET32143-0223-1