Heraeus

C3605S

Conductor

Description

C3605P and C3605S are pastes only consisting of Ptpowder and organic vehicle. They are intended to be mixedwith customer specific adhesion promoters or to be co-fired with tape.C3605P and C3605S can – depending on the exactviscosity which is delivered – be either sprayed/brushed ("P"- version) or screen printed ("S"- version).They are particularly useful for the manufacture of O2sensors.

Key Features

- Fritless pastes
- Chemically resistant
- Can be used on alumina, zirconia or other bodies



This picture does not show the packaging of C3605S and is solely intended for illustration purposes. The products are available in different packaging configurations and may change over time. Please refer to the latest safety data sheets for safety-relevant pictograms.

Typical Properties			
Viscosity	30-45 Pas (25 °C, D = 50 /s)		
Alloy Ratio	100		
Metal	Pt		
Color	Silver		

Recommended Processing Guide

Process Temperature (TDS) Fire at 1100-1500 $^{\circ}\mathrm{C}$ (peak) for 5-30 minutes, and with a total firing cycle time of c. 30-60 minutes.

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Warranty

6 months

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